



Application of smart proxy model for multi-optimization of CO₂-EOR design in farnsworth unit with production-injection well conversion

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ABSTRACT

CO₂-Enhanced Oil Recovery (CO₂-EOR) is an effective development strategy and an economically viable CO₂ storage method for a mature oil field. In this study, a smart proxy model (SPM) was constructed to establish the optimal development strategies in Farnsworth Unit (FWU) considering CO₂ storage and oil production with the production-injection well conversion. An SPM was constructed with the results of 16 reservoir simulations and was validated with an R² values of 96.3 % and 97.5 % for the CO₂ storage and oil production, respectively. The obtained Pareto front indicates a range of the optimized CO₂ storage and oil production. In addition, the maximum CO₂ storage case shows 260 % and 61.1 % of the CO₂ storage and oil production of the base case, respectively. When the maximum oil production is targeted, the CO₂ storage and oil production are respectively 66.5 % and 111.3 % of the base case. It was concluded that the SPM is effectively applicable for multi-objective optimization with fewer simulation runs and shorter time. In addition, the well conversion is a viable method to improve both the CO₂ storage and oil production in the FWU during CO₂-EOR process.

1. Introduction

Global CO₂ emissions from energy have reached 37 billion tonnes (Gt) in 2022 (IEA, 2023). As the CO₂ concentration in the atmosphere has significantly increased, geological CO₂ storage has gained importance as the most feasible method to sequester massive amount of the CO₂ (Song et al., 2023). CO₂ storage aims at a porous, permeable, and confined geological structure such as a depleted hydrocarbon reservoir and a saline aquifer. According to the International Energy Agency (IEA), there are 5 large geological CO₂ storage projects that are injecting and storing 7 MtCO₂/year (IEA, 2020).

Although the capacity of the Carbon Capture, Utilization and Storage (CCUS) projects currently being constructed, designed, or operated is 361 Mtpa, the rate of carbon storage must increase to meet the climate target (Global CCS Institute, 2023). Therefore, studies have been conducted to improve the technological level and to reduce the cost of CCS projects (Lu et al., 2021; Song and Wang, 2021). In addition, there are governmental efforts to attract interests for more CCS projects with financial incentives such as carbon credit market in EU and 45Q tax incentives in the U.S. This is primarily because preparing and operating

CCS requires cost, which may not be economically viable with the financial support from the government.

CO₂ Enhanced Oil Recovery (CO₂-EOR) method, which injects CO₂ into a mature oil field to improve oil productivity, has stored more CO₂ than any other industrial process, as it was found that most of the injected CO₂ remains in the reservoir after the process (Núñez-López and Moskal, 2019). Moreover, the estimated CO₂ storage capacity in the U.S. in means of CO₂-EOR is estimated as of 274–479 billion tons (National Petroleum Council, NPC, 2021). Although the financial support is only given for the amount of CO₂ injected that originates from anthropogenic sources, one may argue that the process is still emitting CO₂ by producing underground hydrocarbons.

CO₂-EOR+ (or CCS-EOR) is distinguished from the conventional CO₂-EOR, as it is designed to intentionally increase the amounts of CO₂ stored (IEA, 2015). According to IEA, if 600 kg or more CO₂ is injected to produce 1 bbl of oil, more CO₂ is removed from the atmosphere, as approximately 500 kg of CO₂ is generated from oil production operation and combustion of produced oil (IEA, 2018). Therefore, CO₂-EOR can be an economical alternative for CO₂ storage when properly designed to achieve the multiple objectives the maximum injected CO₂ and oil

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